

IonPhasE® IPE® PP0505M is a dissipative polymer masterbatch. This material containing IonomerPolyElectrolyte (IPE) is designed to be used with PP in general multilayer extrusion applications.

Benefits

- lowers the surface resistance (ohms)
- improves the non-charging properties
- reduces charge decay time
- easy to process because of ionomer structure

Properties	IonPhasE® IPE® ABS0304M	Standard
Melting range starts at °C	88	ISO 11357
Melting range ends at °C	165	
Density	1.1	ISO 1183
MFI (230°C/2.16kg)	30 g/10 min	ISO 1133
Volume resistivity	1 x 10 ⁶ Ωm	IonPhasE method
Surface resistance*	5 x 10 ⁹ Ω	IEC61340-2-3

* with 20% IPE PP0505M loading

Note! Since it is known that there is some host polymer and process method dependency, the desired surface resistance can be obtained by varying the loading of the host polymer.

Processing

IonPhasE® IPE® PP0505M is normally processed at melt temperatures ranging from 200°- 230°C. The material should be added as a masterbatch in multilayer extrusion process, no compounding operation is recommended. The required loading of IPE PP0505M depends on the used matrix polymer and the required level of static dissipation. Actual processing temperatures will usually be determined by either the specific equipment or substrate or one of the other polymers in multilayer extrusion. Stainless steels and/or nitration, duplex chrome or nickel plating is recommended for screws, barrels, dies and adapters. PP is recommended for purging after using IonPhasE® IPE® PP0505M.

Drying

Due to hydrophilic nature of the material, it should be dried before use. Our recommendation is to use dry air dryer (dew point < - 40°C) for 3 hours at 80°C before compounding and injection molding. Moisture level should be below 0.04% after drying. If the masterbatch or compound is not dried, surface defects and process related problems may occur in injection molding. Do not leave dried material to stay in high humidity conditions e.g. open container or bag. We suggest to feed material directly from drier to hopper if possible for optimal result.

Safety

Polymer resins as supplied by IonPhasE Oy are not considered hazardous materials. As with any hot material, care should be taken to protect the hands and other exposed parts of the body when handling molten polymer. At recommended processing temperatures, small amounts of fumes may evolve from the resins. When resins are overheated, more extensive decomposition may occur. Adequate ventilation should be provided to remove the fumes from the work area. Disposal of scrap presents no special problems and can be by landfill or incineration in a properly operated incinerator. Disposal should comply with local, state and federal regulations. Resin pellets can be a slipping hazard. Loose pellets should be swept up promptly to prevent falls.

Disclaimer

The information contained herein is to IonPhasE's knowledge accurate and reliable as of the date of publication. It is the customer's responsibility to inspect and test the product and its suitability for customer's particular purpose. The customer is also responsible for the appropriate, safe and legal use, processing and handling of the products. Customer acknowledges that IonPhasE has no control over and is not responsible for the manner in which the products are used or otherwise dealt with by customer or any subsequent purchaser or user.